

**CALDWELL CHEMICAL COATINGS
PRODUCT SPECIFICATION SHEET**

Product Name:	Ivory Frame Plus
Caldwell Formula Number:	721-5237A
Customer Part Number:	61280057
Recommended Shelf Life:	6 months
Gloss:	30 +/- 5 using 60-degree gloss meter
Hardness:	H-3H using calibrated lead pencil, ASTM-D3363-93a
Adhesion:	Paint to iron phosphated steel, ASTM. -D3359-97, not more than 10 % loss
Recommended DFT:	1.0-1.3 mil no metal showing on part
Cure or Bake:	300 F @ 20 minutes. 100 MEK double rubs, no removal of paint
Humidity:	ASTM.-D1735-93a. 50 hrs. unscribed
Salt Spray:	240 hours unscribed, 5% salt, 95F

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