

## Dunbarton Tech Bulletin

### *Field Painting on Fire Rated Frames*

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The best value for door frames is always a Dunbarton factory finished product. Dunbarton realizes that at times our frames must be field painted. When painting Dunbarton frames with embossed fire labels, the thickness of the field applied paint can affect the readability of the fire label. We recommend no more than 4 mils (4/1000th of an inch) of paint be applied to the frame. Anything above this can result in covering of the embossed fire labels causing issues with fire inspectors reading the fire label. Dunbarton accepts no responsibility if the paint millage is above 6 mils of paint.

Dunbarton cannot re-label frames in the field. Only an approved fire opening inspector (ex: Warnock Hersey) can apply fire labels after the frames leave the factory or a factory authorized dealer. Having frames re-inspected and labeled in the field is a costly process and will not be paid by Dunbarton if field painting is covering the embossment.



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